

Work Order ID 77758

77758

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December-21-11 8:19:47 AM

Item ID: D350-567-115 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Interior Floor Window
 Start Date: 12/21/11 Start Qty: 4.00 ***4*** Cust Item ID:
 Required Date: 12/29/11 Req'd Qty: 4.00 ***4*** Customer:
 Reference:

Approvals: Process Plan: W Date: Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D350-567	Rev D								

100 DOCUMENT CONTROL *label only* 0.00
100 *sqx*
 DC Memo 0.00
 Document Control Photocopy bluefile and create labels per PPP D350-567-115 CHG004 *5.12/01/02* *OK B1 mls 11/12/21*

110 Pick Kit 0.00
110
 Packaging Memo 0.00
 Packaging *11/12/22* *SL* *(40)*

120 QC4- 100% Inspect kits for completeness 0.00
120
 QC Memo 0.00 *5.12/01/02* *(x7)*
 Quality Control

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Item ID: D350-567-115

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Interior Floor Window

Start Date: 12/21/11 Start Qty: 4.00

4

Cust Item ID:

Required Date: 12/29/11 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

130

Packaging

Packaging

Packaging

Memo

Identify and pack for shipping as per PPP D350-567-115

Location: _____

PPP Rev: _____

0.00

0.00

PPP 77657

12/13/11 (4)

140

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

CK 12/01/04

M.L.J 12/01/03
(4)

Picklist Print

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Work Order ID: 77758

Parent Item: D350-567-115

Parent Item Name: Interior Floor Window

Start Date: 12/21/11

Required Date: 12/29/11

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A New Issue 04-08-24 JLM
IPP Rev:B CHG#2 ECN 1055 07-11-21 DD verified by:EC
IPP Rev:C 08-10-07 as per revD DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
Screw		Purchased	No			110	Each	293.0000	9	36			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST347		293							
				119225		293							
D2463 Seal		Manufactured	No			110	f	290.2750	4.41	17.64			
IX(d2463-0530) AS PER DWG) CUT TO 53.00"				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST404		290.275							
				72232		290.275							
D3293-1 Doubler		Manufactured	No			110	Each	4.0000	1				
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST211		4							
				73457		4							
D3294-1 Bracket		Manufactured	No			110	Each	22.0000	1	4			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST212		22							
				69340		1							
				73722		1							
				75075		10							
				76172		10							
D3295-041 Floor Window		Manufactured	No			110	Each	10.0000	1				
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST212		10							
				73723		3							
				76173		7							

Picklist Print

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Work Order ID: 77758

Parent Item: D350-567-115

Parent Item Name: Interior Floor Window

Start Date: 12/21/11

Required Date: 12/29/11

Start Qty: 4.00

Required Qty: 4.00

D3296-041
Door Assembly

Manufactured No

110 Each 7.0000

Location

Loc Qty

Loc Code

ST218

7

75055

7

Purchased No

110 Each 1,746.0000

Location

Loc Qty

Loc Code

ST319

1746

118405

1746

Purchased No

110 Each 2,729.0000

Location

Loc Qty

Loc Code

ST319

2729

117395

28

118927

701

119109

1000

119546

1000

Purchased No

110 Each 1,494.0000

Location

Loc Qty

Loc Code

ST320

1494

116081

117

117887

269

118614

1108

Purchased No

110 Each 198.0000

Location

Loc Qty

Loc Code

ST300

198

118354

2

119109

100

119307

46

119758

50

MS21042E06
Nut

Purchased No

110 Each 198.0000

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Shop Packet Print

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Picklist Print

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Work Order ID: 77758

Parent Item: D350-567-115

Parent Item Name: Interior Floor Window

Start Date: 12/21/11

Required Date: 12/29/11

Start Qty: 4.00

Required Qty: 4.00

NAS1149DN632J

Washer

Purchased

No

110

Each

695.0000

9 11/21/22 36 40

Location

Loc Qty

Loc Code

ST298

695

118428

695

36

REFERENCE ONLY

DART AEROSPACE LTD.

D350-567

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5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/4 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
			9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
			9	8	AN960JD6	WASHER
			9	8	MS21042L06	NUT (OR MS21042-06)
			2	40	MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET

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Revision: D

Date: 08.07.08